

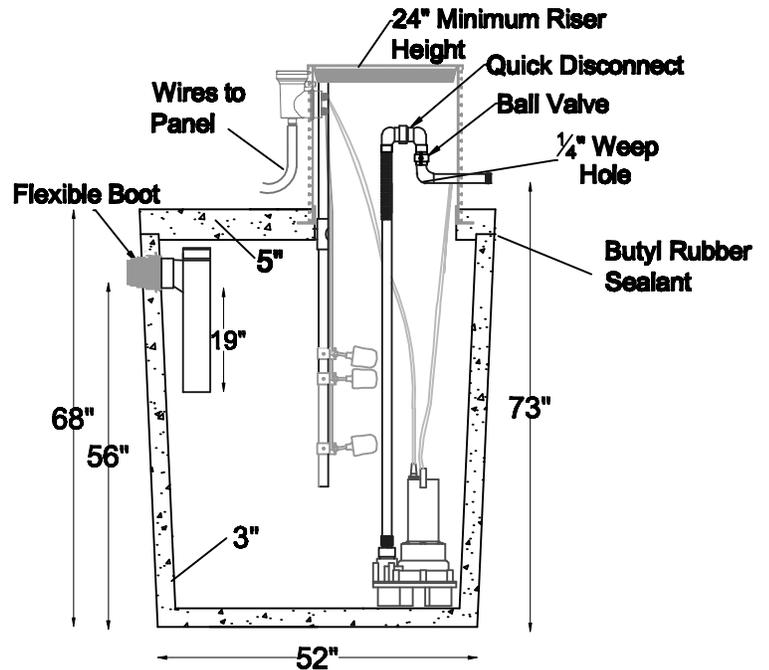
Solids or Grinder Pump

DESIGN NOTES

- Design per performance test per ASTM C1227
- Top surface area 23.4 ft²
- f'c @ 28 days; concrete = 6,000 PSI Min.

Installation:

- Tank to be set on 5" min. sand bed or pea gravel
- Tank to be backfilled uniformly on all sides in lifts less than 24" and mechanically compacted
- Excavated material may be used for backfill, provided large stones are removed
- Excavation should be dewatered and tank filled with water prior to being put in service for installation with water table less than 2' below grade
- Meets C1644-06 for resilient connectors
- Inlet and Outlet identified above pipe
- Delivered complete with internal piping
- Secondary safety screen available with PVC riser
- 4' Maximum bury depth



ALLOWABLE BURY (Based on Water Table)	
WATER TABLE	ALLOWABLE EARTH FILL
0' - 0"	3' - 0"
1' - 0"	4' - 0"
2' - 0"	4' - 0"
3' - 0"	4' - 0"
DRY	4' - 0"

Pump:

- Long life pump
- Complete installation (wiring panel, mounting and start-up procedures)
- Ideal for lifting to city sewer or for basement plumbing
- Complete warranty

Service contracts available for maintenance

500 Gallon Standard:

Digging Specs	Invert		Dimensions			Net Capacity	Net Weight		
			Length	Width	Min. Height		Lid	Tank	Total
7' Long x 7' Wide 56" below inlet	Inlet 56"	Outlet 73"	Length 58"	Width 58"	Min. Height 92"	522 gallons	1,340 lbs	4,100 lbs	5,640 lbs

**Available in all tank sizes

VALLEY PRECAST, Inc.
Buena Vista, Colorado

Phone: 719-395-6764
Fax: 719-395-3727
Website: www.valleyprecast.com
Email: frontdesk@valleyprecast.com